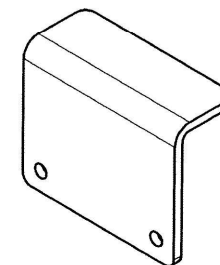
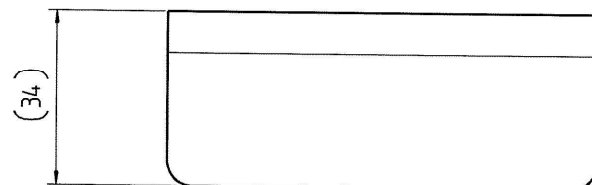
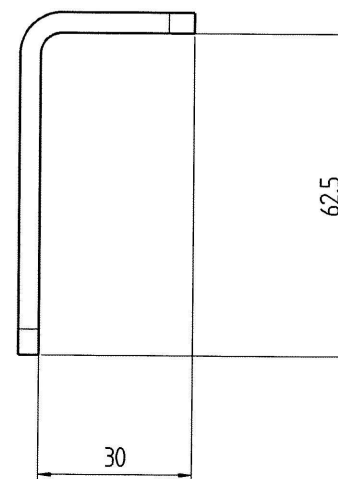
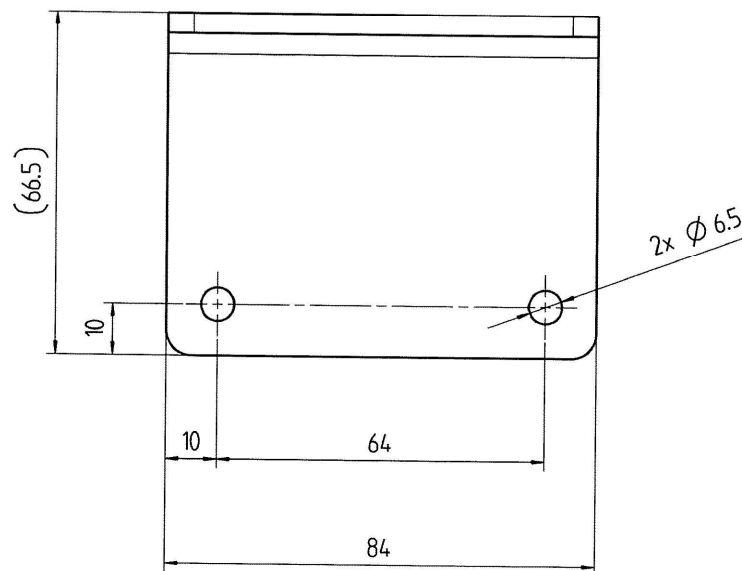


PROVEDLIA

USA 2/7




- 2 -03- 2015
ARCHIV



TWO US KIDS ON ST.
NEWST. AT DIV 84
AT DIV 84 ON 786

- Metal sheet thickness : 4 mm
- Radii without dimension : $R = 5$
- Bend radii : $R = 4$

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	$30 < \leq 120$	$120 < \leq 400$	$400 < \leq 1000$	$1000 <$	
$\pm 0,5$	$\pm 0,8$	$\pm 1,0$	$\pm 1,5$	$\pm 2,0$	

NZ 14/07402

First angle projection				01 oiled --> oiled permissible		T48720															
General tolerance (GT) in mm				Index		alteration		Change no		Fit											
Size range				Inspection dim.		Material: S235JR following EN10025-2		Weight: in kg		Toler											
$\begin{matrix} > 30 & > 120 & > 400 & > 1000 \\ \geq 30 & \geq 120 & \geq 400 & \geq 1000 \end{matrix}$				Auxiliary dim. ()		Blank no:		0.2													
GT coarse				Date		Title:		PROD.													
<table><tr><td>L</td><td>1</td><td>2</td><td>2</td><td>3</td><td>4</td></tr><tr><td><1</td><td>1</td><td>2</td><td>4</td><td>6</td><td></td></tr></table>				L	1	2	2	3	4	<1	1	2	4	6		Drawn 9.12.2013 J.Fonteny		support		Scale	
L	1	2	2	3	4																
<1	1	2	4	6																	
Lengths (L) and angle (\angle) = \pm GT				Checked 13.12.2013 F.Praust				1:1													
Tolerance Symbols ISO 1101				Auth'd 20.12.2013 R.Pelletier				Sheet:													
○ roundness = 1/2 σ -Tot.				M.check. 13.1.2014 J.LeCesne		Drawing number:		1													
- □ straightness/flatness = GT						/		of:													
◎ / concentricity/run out = GT						/		1													
≡ symmetry = GT						11914 010904															
// parallelism = GT																					
⊕ position = GT																					
Languages: en,fr				Confidential document																	
				Refer to protection notice ISO 1606		Repl.															
						Dra.															

Released

11914.010904P001

A3